



HOUSING and SUPPORTIVE SERVICE NETWORK

Providing a Continuum of Care for Vulnerable Populations in Washington County

Wednesday, March 6, 2024 - 8:30 a.m. to 10:00 a.m.

Join Zoom Meeting <https://us02web.zoom.us/j/85060025655?pwd=RE1zcWEzTmVWYnJ2S0JZRmV6YkgyZz09>
Meeting ID: 850 6002 5655 | Passcode: 294026 | To Join by Telephone: +1 253 215 8782 US (Tacoma)

AGENDA

- I. **INTRODUCTIONS: 8:30 a.m.**
- II. **SPEAKERS/TRAINING: 8:35 a.m.**
 - Wendy Polanco, Community Action, “Eviction Prevention Program”
 - Becky Straus, Oregon Law Center, “Eviction Defense Project.”
 - Michele Danko, Civil Department Supervisor, WC Circuit Court, Landlord-Tenant Court Operations Changes.”
- III. **MEETING MINUTES: 9:35 a.m.**
 - **Action:** Approve the February 7, 2024 meeting minutes.
- IV. **GENERAL BUSINESS: 9:40 a.m.**
 - HSSN Listserv Survey – Vara Fellger
 - 2025-2029 Consolidated Plan Planning Effort - Shannon Wilson, WC Office of Community Development
 - Access Center RFP and Metro RFQ – Jessi Adams & Michael McLeod
 - Solutions Council Update – Nadia Mohammad
- V. **ANNOUNCEMENTS: 9:55 a.m.**
- VI. **ADJOURNMENT: 10:00 a.m.**

Next Meeting: Wednesday, April 3, 2024

The HSSN is the meeting of the continuum of care in Washington County and is open to the public - all are invited to join – see [HSSN](#) webpage for additional information and past meeting agenda, minutes and handouts. Comments regarding the agenda can be directed to homeless_services@washingtoncountyor.gov

